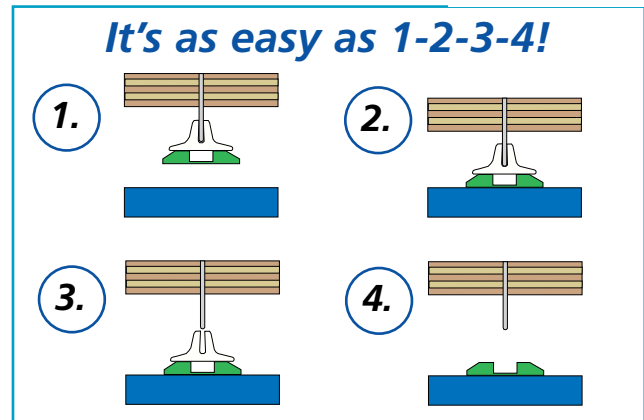




Boxed quantities:

#24 to #105 matrix – 48 feet per box.

#120 to #250 and double crease matrix – 24 feet per box.



Matrix Types



Standard Center Crease

is used for a Single Crease and is suitable for board thicknesses from .003" to .070".



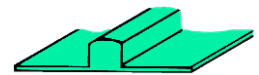
Off-Center Crease

can be combined to form a double crease or used where a cutting rule is close to the creasing rule. Available in #40-OC, #50-OC & #60-OC.



Double-Crease Matrix

is used for multiple creases such as file folders and brochures. Center to center dimensions of the channels are 1/8", 3/16" and 1/4" in #50. Also available in 1/4" in #60.



Reverse Crease Matrix

acts as the male rule and is used to accomplish crease in reverse. Two rules in the die act as the channel. See CCM catalog for sizes.

Selection Chart for Original Matrix and Creasing Rule.

Paperboard Thickness	Matrix Size For 1pt.	Matrix Size For 2pt.	Matrix Size For 3pt.	Matrix Size For 4pt.	Matrix Size For 6pt.	Crease Height Using .937 Cut	Crease Height Using .918 Cut
.006	24	40	-	-	-	.921	.902
.008	24	40	-	-	-	.919	.900
.010	32	50	-	-	-	.917	.898
.012	-	50	67	-	-	.915	.896
.014	-	50	67	-	-	.913	.894
.016	-	60	67	-	-	.911	.892
.018	-	60	75	-	-	.909	.890
.020	-	67	75	-	-	.907	.888
.022	-	67	83	-	-	.905	.886
.024	-	75	83	-	-	.903	.884
.026	-	-	90	-	-	.901	.882
.028	-	-	90	-	-	.899	.880
.030	-	-	90	-	-	.897	.878
.032	-	-	105	-	-	.895	.876
.034	-	-	105	-	-	.893	.874
.036	-	-	105	120	-	.891	.872
.038	-	-	-	120	-	.889	.870
.040	-	-	-	120	-	.887	.868
.044	-	-	-	150	-	.883	.864
.048	-	-	-	150	-	.879	.860
.052	-	-	-	150	-	.875	.856
.056	-	-	-	200	-	.871	.852
.060	-	-	-	200	-	.867	.848
.064	-	-	-	200	200-250	.863	.844
.068	-	-	-	200-250	200-250	.859	.840
.072	-	-	-	200-250	200-250	.855	.836

The column that appears first in a particular row is the size of matrix and creasing rule recommended for best results with the perfect board. Some changes may be necessary due to board variation due to moisture content.



2041 Elm Court • Ontario, CA 91761

Toll-Free:

(800) 423-4478 • Fax: (866) 786-2437



2532 Converse Street • Dallas, TX 75207

Toll-Free:

(800) 262-4695 • Fax: (800) 446-6651



960 Industrial Drive • Elmhurst, IL 60126

Toll-Free:

(800) 334-7914 • Fax: (800) 554-9124