



Standard Feed-Thru Punches

Also known as Top Clear Out, Flow Through, Back Clearance, Rear Exhaust punches.

Wagner Feed-Thru Punches are designed and precision-manufactured to pick-up the slug and feed it through smoothly. These punches feature a precise cutting edge for easy cutting. Great for gasket cutting, they are inserted in the dieboard with drilled metal backing plate that secures the punch and allows the slug to pass through. Rods are placed between the backing plate and the press to provide clearance for slugs to eject freely. Another use for Feed-Thrus is on a clicker style press, usually on short runs, cutting into a cutting pad. Available in a wide range of sizes from miniatures (1/32") through standard sizes, to oversize up to (1-13/32"). Standard height: .937" (other sizes available upon request).

Also Available in Long Bevel style in most Standard Feed-Thru Sizes.



Base Size	Cutting Edge Sizes			Thin Wall	Very Thin Wall
1/8"	1/16" #264	3/64" #265	1/32" #266	5/64" #267	--
3/16"	1/16" #262	5/64" #263	3/32" #200	7/64" #201A	1/8" #202B
1/4"	1/8" #203	9/64" #204	5/32" #205	11/64" #206A	3/16" #207B
5/16"	3/16" #208	13/64" #209	7/32" #210	15/64" #211A	1/4" #212B
3/8"	1/4" #213	17/64" #214	9/32" #215	19/64" #216A	5/16" #217B
7/16"	5/16" #218	21/64" #219	11/32" #220	23/64" #221A	3/8" #222B
1/2"	3/8" #223	25/64" #224	13/32" #225	27/64" #226A	7/16" #227B
9/16"	7/16" #228	29/64" #229	15/32" #230	31/64" #231A	1/2" #232B
5/8"	1/2" #233	33/64" #234	17/32" #235	35/64" #236A	9/16" #280B
11/16"	9/16" #237	37/64" #238	19/32" #239	39/64" #240A	5/8" #281B
3/4"	5/8" #241	41/64" #242	21/32" #243	43/64" #282A	11/16" #283B
13/16"	11/16" #244	45/64" #245	23/32" #246	47/64" #284A	3/4" #285B
7/8"	3/4" #247	49/64" #248	25/32" #249	51/64" #286A	13/16" #287B
15/16"	13/16" #250	53/64" #251	27/32" #252	55/64" #288A	7/8" #289B
1"	7/8" #253	57/64" #254	29/32" #255	--	--
1-1/16"	15/16" #256	61/64" #257	31/32" #258	--	--
1-1/8"	1" #259	1-1/64" #260	1-1/32" #261	--	--

Stocked Feed-Thru Decimal Sizes

.937" only

Base Size	Cutting Edges Decimal Cut Size ±.002			
3/16"	.099	.104	.115	.120
1/4"	.130	.135	.145	.150
5/16"	.192	.197	.208	.213
3/8"	.255	.260	.270	.275
7/16"	.317	.322	.333	.338
1/2"	.380	.385	.395	.400
9/16"	.442	.447	.458	.463

Stocked Oversize Feed-Thru Sizes

.937" only, Bored Style.

Base Size	Cutting Edge & Number	
1-3/16"	1-1/16" B300	1-3/32" B301
1-1/4"	1-1/8" B302	1-5/32" B303
1-5/16"	1-3/16" B304	1-7/32" B305
1-3/8"	1-1/4" B306	1-9/32" B307
1-7/16"	1-5/16" B308	1-11/32" B309
1-1/2"	1-3/8" B310	1-13/32" B311
1-9/16"	1-7/16" B312	1-15/32" B313
1-5/8"	1-1/2" B314	--
1-3/4"	1-5/8" B318	--



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