



Speciality Tubing Punches



O.D. Relieved Punches
Outside Diameter Relieved
The O.D. relieved punch is primarily used in coin cards or where a straight hole is needed. O.D. Relieved Punches minimize board crushing.

Notched Punches
Notched punches are designed to hold the slug in the die cut board for stripping later. They are manufactured with one, two or three or more notches - or by customer specifications. Smallest width notch is .010"



I.D. Relieved Punches
Inside Diameter Relieved
The I.D. punch is used as a trimming die, to trim-out molded parts that protrude.

Washer Sets
Designed to be concentric, the punches can be either a standard tube or feed thru, or even a custom punch. Outside bevel punches are best for use as the outer punch, and inside bevel for the inner.



Long Bevel Tube Punches
Used on thicker materials where crushing the board stock is a problem. They provide easier penetration and easier release.

Custom Tube Punches
Wagner Die Supply can design and produce just about any type of custom punch to suit our customers' needs. Including special coatings like titanium and Teflon®. Please contact us for details.



Special Base Punches
Manufactured from High Carbon Tool Steel and Precision Ground. .918 and .937 heights are available in stock. Other sizes available on request.

Sizes
1/8" base with 7/64" cutting edge Part# E00A
1/8" base with a 3/32" cutting edge Part# E00B



Rule Connectors

Also known as Rule Joiners.

Standard 2 and 4 radius, center bevel, 5/16" shoulder with "V" notched ends. Spring ejector provided in 4 radius version. Available in 1/8", 3/16", 1/4", 5/16" 3/8" and 1/2" radius sizes in .937 height. Other sizes and heights available upon request.

Radius Size	1/8"	3/16"	1/4"	5/16"	3/8"	1/2"
Round Base	1/2"	1/2"	5/8"	3/4"	7/8"	1-1/8"
Part # 2R = 2 Radius	2R 125	2R 187	2R 250	2R 312	2R 375	2R 500
Part # 4R = 4 Radius	4R 125	4R 187	4R 250	4R 312	4R 375	4R 500



West

2041 Elm Court • Ontario, CA 91761
Toll-Free: (800) 423-4478
Toll-Free Fax Orders: (866) 786-2437

Southwest

2532 Converse Street • Dallas, TX 75207
Toll-Free: (800) 262-4695
Toll-Free Fax Orders: (800) 446-6651

Midwest

960 Industrial Drive • Elmhurst, IL 60126
Toll-Free: (800) 334-7914
Toll-Free Fax Orders: (800) 554-9124