



Self-Cleaning Punches



Standard Self-Cleaning Punches

Also known as Side Outlet, Side Clear, Self-Stripping, Side Exhaust and Side Feed-Thru punches.

Wagner Self-Cleaning Punches are excellent for cutting heavier stock where a standard punch might not be able to eject cleanly. Precision-manufactured for high performance, featuring large exhaust holes for trouble-free stripping. Available in a wide variety of sizes including smaller base sizes for tight quarters. Standard stock heights: .918", .937" - also available in .923", 1", 1-1/8", 1-1/4" and 1-1/2" other sizes available upon request.



Base Size	Best Size for Clearance				Smaller Bases		
1/8"	--	--	1/32"	--	3/64"	1/16"	5/64"
	--	--	#466	--	#465	#464	#467
3/16"	1/16"	--	--	--	5/64"	3/32"	1/8"
	#400	--	--	--	#418	#419	#470
1/4"	1/8"	--	3/32"	--	9/64"	7/64"	5/32"
	#401	--	#402	--	#420	#421	#422
5/16"	3/16"	9/64"	5/32"	1/8"	13/64"	11/64"	7/32"
	#403	#404	#405	#406	#423	#424	#425
3/8"	1/4"	13/64"	7/32"	--	--	15/64"	--
	#407	#408	#409	--	--	#426	--
7/16"	5/16"	17/64"	9/32"	--	--	19/64"	--
	#410	#411	#412	--	--	#427	--
1/2"	3/8"	21/64"	11/32"	5/16"	--	23/64"	25/64"
	#413	#414	#415	#416	--	#428	#434
9/16"	7/16"	13/32"	25/64"	3/8"	27/64"	--	--
	#429	#430	#431	#417	#435	--	--
5/8"	1/2"	15/32"	--	31/64"	--	--	--
	#432	#433	--	#436	--	--	--



Self-Cleaning with Knurled Base

Refer to chart on the left for available sizes. Available in .937 height.

Wagner Self-Cleaning Punches can be manufactured in these styles:



Also available with No-Turn Pin

Please call for availability and other custom requirements.

Kleen Cut™ Self-Cleaning Punches

Wagner Kleen Cut™ Self-Cleaning Punches feature a longer bevel and a knurled base. Excellent for cutting thicker materials.



Base Size	Sizes and Part Numbers				
1/4"	1/8"	--	3/32"	--	7/64"
	HK 401	--	HK 402	--	HK 421
5/16"	3/16"	9/64"	5/32"	1/8"	11/64"
	HK 403	HK 404	HK 405	HK 406	HK 424
3/8"	1/4"	13/64"	7/32"	--	15/64"
	HK 407	HK 408	HK 409	--	HK 426
7/16"	5/16"	17/64"	9/32"	--	19/64"
	HK 410	HK 411	HK 412	--	CHK427
1/2"	3/8"	23/64"	11/32"	5/16"	21/64"
	HK 413	CHK428	CHK415	HK 416	CHK414
9/16"	7/16"	--	13/32"	3/8"	25/64"
	HK 429	--	CHK430	HK 417	CHK431
5/8"	1/2"	--	15/32"	--	--
	HK 432	--	CHK433	--	--



Long Bevel Serrated Self-Cleaning with Knurled Base

Stock heights are .990" and 1", other heights are available upon request.

Base Size	Part Number and Size
1/4"	#401 1/8" SC
5/16"	#403 3/16" SC
3/8"	#407 1/4" SC
7/16"	#410 7/16" SC
1/2"	#413 1/2" SC



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