

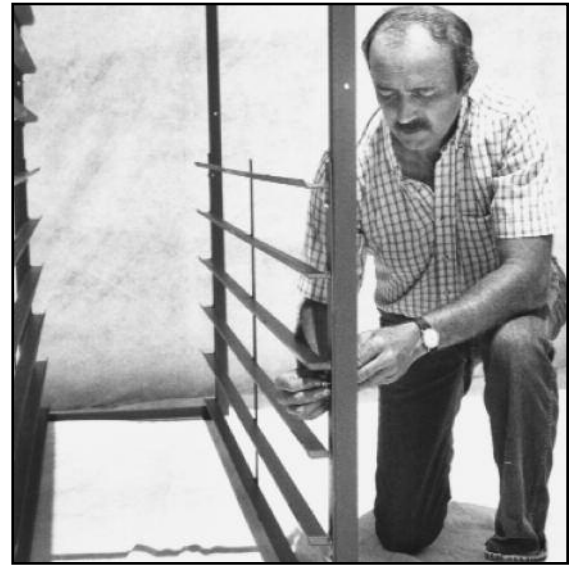
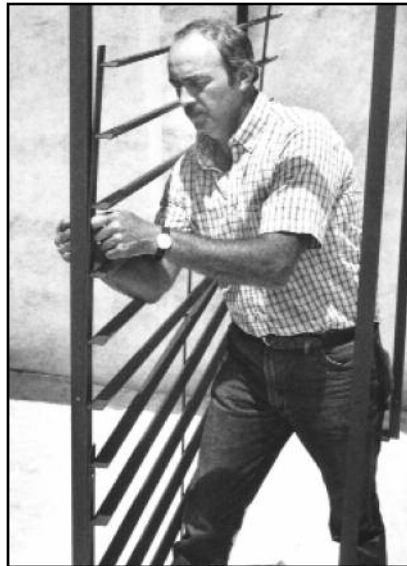
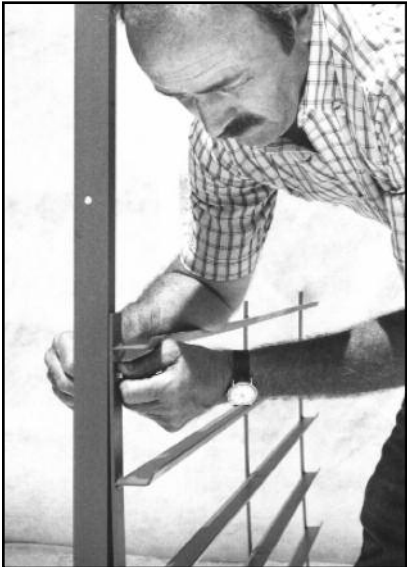


## Henderson Storage Systems

# Henderson Rotary Rack Assembly



**Parts List:** 2 End Frames, 4 Side Rails, 30 Nuts & Bolts. **Tools Required:** 3/8" Combination Wrench. General: Assemble rack(s) where they will be used. Loosely fasten all bolts until rack is completely assembled, then go back and tighten.



1. Holding one end of Frame upright, attach a side rail as shown using nuts & bolts. "L" shaped of End Frame faces to the center of Rack, with hole closest to floor at the bottom of Frame. Flat side of End Frame should face out of the rack. "Lips" on the Side Rail panels must face up (check photos carefully). Assemble the second end Frame to the Side Rail. Note: "L" shape pointing to center of Rack; Holes in both End Frames must be at corresponding height positions.



2. Attach Upper Side Rail panel to both End Frames. Note "Lips" pointing up. 3. Assemble second Side End Frames starting with the Lower Side Rail. 4. Attach Upper Side Rail panel for second side. 5. If you've purchased more than one rack, continue with these steps. The "L" shape of the End Frames permit them to overlap. By doing this, and aligning the pre-drilled holes, insert bolts supplied as shown. 6. Assemble the second End Frame of the second Rack just as before. Begin to attach Side Rail panels as with the first Rack. **Continue to follow these instructions for as many Storage Racks you wish to install. When all racks are assembled, tighten all nuts & bolts. The rack is adjustable, placing spacers (washers) between the Side Rail and the Frame, on either side or both, the Rack can be adjusted to accommodate undersized dies on the standard rack.**

### West

2041 Elm Court • Ontario, CA 91761  
Toll-Free: (800) 423-4478  
Toll-Free Fax Orders: (866) 786-2437

### Southwest

2532 Converse Street • Dallas, TX 75207  
Toll-Free: (800) 262-4695  
Toll-Free Fax Orders: (800) 446-6651

### Midwest

960 Industrial Drive • Elmhurst, IL 60126  
Toll-Free: (800) 334-7914  
Toll-Free Fax Orders: (800) 554-9124